

Evaluating Fire- and Heat-Damaged Electrical Equipment



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1 USE OF THIS PUBLICATION

This publication serves as a guideline that represents the consensus of NEMA member companies and is not intended to override the recommended guidance of the specific equipment manufacturer. These guidelines provide information on how to evaluate electrical equipment that has been exposed to heat and fire residue through fire, firefighting activities, or close proximity to a fire. It is designed for use by suppliers, installers, inspectors, and users of electrical products. Where additional information is required, it is recommended that the specific electrical equipment manufacturers be consulted. Evaluation of electrical equipment should be conducted by qualified personnel.

Electrical equipment exposed to heat and fire residue can be extremely hazardous if re-energized without first performing a proper evaluation and taking necessary action. Reduction in the integrity of electrical equipment due to heat degradation of materials, residue from burning materials, or moisture can affect the ability of the equipment to perform its intended function and be used safely.

Damage to electrical equipment can also result from airborne contaminants containing chemicals and other debris, which can affect the integrity and performance of the equipment. Smoke and soot from burning materials can be particularly damaging because of the corrosive and conductive nature of the residue. Damage caused by fire-suppression activities, structural damage, and weather exposure must also be considered.

Distributors of electrical equipment should not supply any inventory that has been damaged by fire or heat. Doing so can lead to the use of damaged equipment that may not function correctly, creating a hazard to individuals or property.

2 CONTACT THE MANUFACTURER

A working knowledge of electrical systems and the equipment in question is required to evaluate damage related to a fire event. The original manufacturer of the equipment should be contacted if any questions arise or specific recommendations are needed. In many cases, equipment replacement will be necessary.

After consultation with the manufacturer, some larger types of electrical equipment may be reconditioned by properly trained personnel. The potential for reconditioning can vary with the nature of the electrical function, the significance of the heat and fire residue, the age of the equipment, and the length of time the equipment was exposed to excessive heat or other damaging conditions. Because other damage to affected equipment can occur (e.g., chemical or structural damage), the equipment subject to the stresses of exposure to fire and/or heat needs to be carefully examined and evaluated to ensure that safety and performance are not negatively impacted.

Attempts to recondition equipment without consulting the manufacturer can result in additional hazards due to the use of improper cleaning agents, which can further damage the equipment (see *National Electrical Code*® [NEC] Section 110.11, Informational Note No. 2) or due to improper reconditioning techniques.

NEMA member companies are committed to safety. For specific contacts within these manufacturing firms, call or write:

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3 ELECTRICAL EQUIPMENT REPLACEMENT AND RECONDITIONING REQUIREMENTS

The table below shows the requirements and recommendations associated with replacing or reconditioning various categories of electrical equipment that have been subjected to damage as a result of a fire event. Where it is shown that the equipment has “potential for reconditioning,” it is critical that the equipment manufacturer is contacted for specific guidance.

Equipment	Replace equipment	Potential for reconditioning (contact the manufacturer)	Additional standards reference (if available)
ELECTRICAL DISTRIBUTION EQUIPMENT (refer to 4.1)			
Molded-case circuit breakers	X		ANSI/NEMA AB 4-2009 <i>Guidelines for Inspection and Preventive Maintenance of Molded-Case Circuit Breakers Used in Commercial and Industrial Applications</i>
Low-voltage fuses	X		
Enclosed switches	X		NEMA KS 3-2010 <i>Guidelines for Inspection and Preventive Maintenance of Switches Used in Commercial and Industrial Applications</i>
Busway (Mylar-wrapped bars)	X		NEMA BU 1.1-2005 <i>General Instructions for Handling, Installation, Operation, and Maintenance of Busway Rated 600 V or Less</i>
Busway (powder-coated bars)	X		
Panelboards	X		NEMA PB 1.1-2013 <i>General Instructions for Proper Installation, Operation, and Maintenance of Panelboards Rated 600 Volts or Less</i> , par. 10.3, 10.7, 10.8, 10.8.3, 10.8.4, 10.9
Transfer switches	X		NEMA ICS 10-2005 <i>Industrial Controls and Systems, Part 1: Electromechanical AC Transfer Switch Equipment</i>
Switchboards		X	NEMA PB 2.1-2013, <i>General Instructions for Proper Handling, Installation, Operation and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less</i> , par. 9.1, 9.7, 9.8, 9.8.3, 9.8.4, 9.9

Equipment	Replace equipment	Potential for reconditioning (contact the manufacturer)	Additional standards reference (if available)
MOTOR CONTROL EQUIPMENT (refer to 4.2)			
Adjustable speed drives	X		
Components containing semiconductors and transistors	X		
Electronically controlled and solid-state contactors and starters	X		
Overload relays	X		
Manual and magnetic controllers		X	
Motor control centers		X	
POWER EQUIPMENT (refer to 4.3)			
Electronic trip units of LV power circuit breakers	X		
High-voltage power circuit breakers (AC)		X	
Medium-voltage power circuit breakers		X	
Low-voltage power circuit breakers		X	
Protective relays and meters (electromechanical)		X	
Protective relays and meters (electronic/digital)	X		
Low-voltage switchgear		X	
Medium-voltage switchgear		X	
Medium-voltage fuses	X		
TRANSFORMERS (refer to 4.4)			
All dry-type transformers, regardless of kVA ratings	X		
All dry-type control circuit transformers	X		
Liquid-filled transformers	X (Analysis of the insulating medium is required for evaluation of this equipment)		
Cast-resin transformers	X		
CONDUIT, TUBING, FITTINGS, OUTLET BOXES, AND JUNCTION BOXES (refer to 4.5)			
Fittings	X		NEMA FB 1-2007(R2010) <i>Fittings, Cast Metal Boxes, and Conduit Bodies for Conduit, Electrical Metallic</i>

Equipment	Replace equipment	Potential for reconditioning (contact the manufacturer)	Additional standards reference (if available)
			<i>Tubing (EMT), and Cable</i>
Outlet and junction boxes	X		NEMA OS 1-2008 (R2010) <i>Sheet-Steel Outlet Boxes, Device Boxes, Covers, and Box Supports</i> NEMA OS 2-2008 <i>Nonmetallic Outlet Boxes, Device Boxes, Covers, and Box Supports</i>
Conduit and tubing		X	
WIRE, CABLE, AND FLEXIBLE CORDS (refer to 4.6)			
Wire, cable, and flexible cords	X		
AFCIs, GFCIs, SURGE-PROTECTIVE DEVICES, AND WIRING DEVICES (refer to 4.7)			
Arc-fault circuit interrupters (AFCIs) and ground-fault circuit interrupters (GFCIs)	X		ANSI/NEMA AB 4-2009 <i>Guidelines for Inspection and Preventive Maintenance of Molded-Case Circuit Breakers Used in Commercial and Industrial Applications</i>
Surge-protective devices (transient voltage surge suppressors, surge arresters, lightning arresters)	X		
Wiring devices (switches, receptacles, dimmers, etc.)	X		
OTHER DEVICES			
Batteries (refer to 4.12)	X		
Cable tray (refer to 4.8)		X (Replace damaged labels)	
Fire pump controllers	X		NEMA ICS 15-1999 (R2004) <i>Instructions for the Handling, Installation, Operation, and Maintenance of Electric Fire Pump Controllers Rated Not More Than 600V</i>
Luminaires (lighting fixtures) (refer to 4.9)	X		
Motors (refer to 4.10)		X	ANSI/IEEE 43-2013, A2, and A3

Equipment	Replace equipment	Potential for reconditioning (contact the manufacturer)	Additional standards reference (if available)
Fire-detection, signaling, protection, and communications systems (refer to 4.11)	X		
Uninterruptible power supply (UPS) equipment	X		

4 THE HAZARDS ASSOCIATED WITH FIRE- OR HEAT-DAMAGED ELECTRICAL EQUIPMENT

4.1 Electrical Distribution Equipment

Electrical distribution equipment usually involves switches and low-voltage protective components, such as molded-case circuit breakers and fuses within assemblies (enclosures, panelboards, and switchboards, for example). These assemblies can be connected to electrical distribution systems using various wiring methods.

The protective components are critical to the safe operation of distribution circuits. Their ability to protect these circuits is adversely affected by exposure to fire or heat and the potential reduction in the integrity of electrical equipment due to heat degradation of materials, residue from burning materials, or moisture. In molded-case circuit breakers and switches, such exposure can affect the overall operation of the mechanism through contaminants, the presence of foreign particles, and loss of lubrication. The condition of the contacts can be affected, and the dielectric insulation capabilities of internal materials can be reduced. Further, some molded-case circuit breakers are equipped with electronic trip units, whose functioning can be impaired. Fire or heat can affect the fuse tube and the filler material of fuses, degrading the insulation and interruption capabilities. Distribution assemblies contain protective components together with necessary support structures, buswork, wiring, and electromechanical or electronic relays and meters. Exposure to fire or heat can cause insulation damage and might lead to corrosion in all of these areas. In the case of exposure of distribution assemblies to fire or heat, contact the manufacturer before any action is taken.

4.2 Motor Control Equipment

Motor circuits include motor control devices (motor starters and contactors, for example) along with overcurrent-protection components, such as overload relays, circuit breakers, and fuses that are often assembled into motor control panels and motor control centers or individual enclosures.

Motor control centers contain both control and protective components, as well as support structures, buswork, and wiring. The protective components are critical to the safe operation of motor circuits. Their ability to protect these circuits is adversely affected by exposure to fire or heat and the potential reduction in the integrity of electrical equipment due to heat degradation of materials, residue from burning materials, or moisture. For molded-case circuit breakers, such exposure can affect the overall operation of the mechanism through contaminants, through the presence of foreign particles, and through loss of lubrication. The condition of the contacts can be affected, and the dielectric insulation capabilities of internal materials can be reduced. Further, some molded-case circuit breakers are equipped with electronic trip units, and the functioning of these trip units can be impaired. Fire or heat can affect the fuse tube and the filler material of fuses and will degrade the insulation and interruption capabilities.

Corrosion, loss of lubrication, and insulation quality can also be expected in contactors and starters. Solid-state motor controllers, adjustable speed drives, and those electromechanical contactors or starters with integral electronic circuitry will be more severely affected by fire or heat.

4.2.1 Adjustable Speed Drives

Adjustable speed drives contain electronic components and might contain transformers or other electrical devices that could be affected by exposure to fire or heat. See section 4.11 for information on equipment with electronic components. For other components of an adjustable speed drive, the ability to refurbish those components will depend on the type of component involved and the extent of the damage. The manufacturer of the drive must be consulted before any attempt to refurbish the equipment.

4.2.2 Motor Control Centers

Motor control centers contain many different components, including fuses, circuit breakers, controllers, overload relays, adjustable speed drives, and components such as buswork, insulators, and enclosures. Many of these components are covered in other parts of this document, which should be referenced for additional information on those components.

For the buswork and structural assembly, exposure to fire or heat can cause insulation damage and lead to corrosion. For these assemblies, contact the manufacturer before action is taken.

4.3 Power Equipment

Power equipment involves low- or medium-voltage protective devices within an overall switchgear assembly. The assembly may also contain cabling, buswork with appropriate insulators, current transformers (refer to 4.4), electromechanical or electronic relays, and metering.

Reliable operation of the protective devices is vital to system safety. These devices can be adversely affected by fire or heat. In the case of low-voltage power circuit breakers and medium-voltage power circuit breakers and switches, the operation of the mechanism can be impaired by the presence of carbon particles, or debris removal of lubricants and potential corrosion. The dielectric properties of insulation materials and insulators will degrade and, for air circuit breakers, the condition of the contacts can be affected. Further, low-voltage power circuit breakers usually incorporate electronic trip units; the functioning of these units will be impaired. Similarly, the functionality of electromechanical or electronic protective relays and meters can be impaired. See section 4.11 for additional information on electronic components.

Fire or heat can affect the fuse tube and the filler material of fuses and will degrade the insulation and interruption capabilities. Low- and medium-voltage power circuit breakers may be designed to be maintained by replacing contacts in air circuit breakers. Therefore, it might be possible to reuse such circuit breakers, provided the refurbishing is performed in close consultation with the manufacturer. This includes cleaning and restoration techniques, lubrication advice, and thorough testing before the reapplication of power. Discard and replace the electronic trip units of low-voltage power circuit breakers and electronic protective relays and meters in any power equipment. Replace fusible units of fused equipment. The remainder of the apparatus might be suitable for refurbishing in close consultation with the manufacturer.

Medium-voltage power circuit breakers using vacuum interrupters can become contaminated with foreign material that becomes lodged in the bellows of the device, impeding contact movement, and vacuum integrity. The manufacturer must be consulted.

In all cases, great attention must be paid to the thorough cleaning, restoration, and testing of insulators, insulation material, and mechanisms.

The power equipment can be expected to contain additional electronic units, such as solid-state relays. These units can be vital to the correct functioning of the protective device, and great care is needed in the cleaning and testing of such units. A first recommendation is to return the devices to the manufacturer. If

this is not possible, the manufacturer should be consulted on the correct selection of cleaning agents that remove impurities without damaging the conformal coating. The manufacturer shall also be contacted for the specific testing required for sophisticated electronic equipment containing, for example, microprocessors.

It is possible that the overall power equipment assembly (switchgear) can be reconditioned, depending on the degree of heat, and provided careful steps are taken in the cleaning, restoration, and testing of the equipment before applying power. This requires input and advice from the manufacturer. An area of particular concern is the maintenance of the dielectric properties of insulation. In the field application of medium-voltage equipment, standoff insulators are subjected to a variety of high-voltage surges. Such insulators might need replacement.

4.4 Transformers

The exposure of transformers to fire or heat can cause insulation damage and lead to corrosion of the transformer core and winding. The ability of the transformer to perform its intended function in a safe manner can also be impaired by debris and chemicals, which may be deposited inside the transformer during a fire.

Liquid-filled transformers might sustain advanced thermal aging of the sealing gaskets, the transformer insulation, the dielectric fluid, and the tank paint due to the higher-than-normal ambient temperatures from the fire, such that transformer replacement may be justified even without significant visual damage to the equipment. This risk of transformer damage should be considered if the recommendation to replace the equipment is not followed.

4.5 Conduit, Tubing, Fittings, Outlet Boxes, and Junction Boxes

4.5.1 Outlet Boxes and Fittings

Outlet boxes and fittings, whether metallic or nonmetallic, have not been evaluated for effects of exposure to conditions described in section 1. The presence of known or unknown corrosive agents in a fire event, in particular, can affect the physical properties of metallic and nonmetallic materials and the required corrosion protection for electrical equipment according to NEC Section 300.6. Therefore, the replacement of outlet boxes and fittings by original installation requirements is recommended.

4.5.2 Conduit and Tubing

In the case of fire or extreme heat exposure or fire-fighting activities, conduit and tubing must be carefully inspected to determine if the mechanical and electrical integrity of the conduit/tubing system has been compromised. As part of the inspection process, ensure that the interior of the conduit/tubing is clear. Also, contaminants or heat can also affect the physical properties of metallic and nonmetallic materials and the corrosion protection for electrical equipment, as required in NEC Section 300.6. Since every situation is unique, the services of an experienced evaluator should be used. The manufacturer can also be consulted for additional assistance.

4.6 Wire, Cable, and Flexible Cords

When any wire or cable product is exposed to fire or extreme heat, all components are subject to damage. The conductor metal and/or insulation may be damaged, causing failure or premature failure. Wire and cable may also be damaged due to the water exposure from firefighting. Termination failures due to heating effects, mechanical stress, or fault conditions are also possible.

4.7 Arc-Fault Circuit Interrupters (AFCIs), Ground-Fault Circuit Interrupters (GFCIs), Surge-Protective Devices, and Wiring Devices

Fire and heat, or residual contaminants from fire, can adversely affect the performance of these products, which may not be readily apparent to the user community. Electrical products, such as AFCIs, GFCIs, and surge-protective devices, contain electronic circuitry and other components that can be adversely affected by extreme heat, resulting in the device becoming nonfunctional and/or a potential hazard to the user. Washing, rinsing, or repairing fire-damaged products of this type should not be attempted.

4.8 Cable Tray

Carefully inspect the cable tray system to determine if its mechanical and/or electrical integrity has been compromised. Repair or replace any damaged portions per original installation requirements. Remove all debris from the cable tray. If any labels warning against the use of the cable tray as a walkway have been damaged, obtain new labels from the manufacturer and apply as required.

4.9 Luminaires (Lighting Fixtures), Ballasts, and LED Drivers

Fluorescent, high-intensity discharge, incandescent, and LED luminaires can be affected by fire, extreme heat, or residue from a fire. Luminaires and associated equipment exposed to fire or heat can be damaged by corrosive materials, sediment, or other debris. Corrosion of metallic parts and contamination of internal circuitry might prevent the equipment from operating properly.

4.10 Motors

Motors that have been exposed to fire or extreme heat may be subjected to damage. This may result in damage to insulation, and capacitors, and internal components, corrosion of metallic parts, and contamination of the lubricating means and should be evaluated by qualified personnel.

4.11 Electronic Products, Including Fire Detection, Signaling, Protection, Communication Systems, and Industrial Controls

Equipment used in signaling, protection, and communication systems generally contains electronic components, and the exposure of such equipment to fire or extreme heat can adversely affect the reliability of those systems. Contamination by pollutants or debris from a fire can cause corrosion of system components, shorting or alteration of printed circuits, or alteration of circuit characteristics. Since some of these types of installations are classified as life safety systems, it is important that the reliability of these systems be maintained.

Where such systems are damaged by fire or extreme heat, they should be replaced.

4.12 Batteries

When any battery is exposed to fire or extreme heat, all components are subject to damage. Heat build-up may cause the battery to vent, leak or explode causing personal injury. Batteries may also be damaged due to the water exposure from firefighting.

4.13 Exposure to Water

In many cases, electrical equipment that has been exposed to heat, fire, and/or smoke is also likely to have been exposed to the water used to extinguish the fire. This equipment should be evaluated for damage resulting from water exposure or replaced (see the NEMA guide *Evaluating Water-Damaged Electrical Equipment*).

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