Annex D
WEAR RESISTANCE CHART
example of initial point - patterns

The Initial Wear Point is defined as that point at which a clearly recognisable part of the print has been removed in 4 quadrants of the specimen, and the base paper is exposed.

**Insufficient test**
Initial Wear Point not yet reached - Wear-through of printed pattern is not visible in all four quadrants

**Correct test**
Initial Wear Point reached - Wear-through of printed pattern is visible in all four quadrants

**Excessive test**
Initial Wear Point exceeded - Wear-through of printed pattern has passed beyond the initial wear point

NOTE: In order for this chart to be used for visual quality purposes, it must be printed on photo-quality paper in color with a minimum printer resolution of 600 dpi.

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WEAR RESISTANCE CHART
example of final point - patterns

The Final Wear Point is defined as that point at which the printed pattern has been completely removed exposing the base paper the full width of the abrading wheel around its entire path.

Insufficient test
Final Wear Point not yet reached - Wear-through of printed pattern is not the full width of the abrading wheel around its entire path

Correct test
Final Wear Point reached - Wear-through of printed pattern is the full width of the abrading wheel around its entire path

Excessive test
Final Wear Point exceeded - Wear-through of printed pattern has passed beyond the final wear point

NOTE: In order for this chart to be used for visual quality purposes, it must be printed on photo-quality paper in color with a minimum printer resolution of 600 dpi.